

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 62114

Thursday, September 16, 2010 9:15:28 AM



Page 2

Item ID: PB67-43001-19

Accept



Setup Start



Revision ID:

Item Name: Inner Tube and Retainer Bushing

Stop



Start Date: 9/16/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/30/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Chemical Conversion Coat per QS1005 4.1

0.00

OK

10-9-27



HandFinish

Memo

0.00

①

Hand Finishing

140

QC3- Inspect Part Finish

0.00

7/10

10/09/23



QC

Memo

0.00

1

①

Quality Control

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

Box TABUETTE
270

0.00

①

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Work Order ID 62114

Thursday, September 16, 2010 9:15:28 AM

Page 3

Item ID: PB67-43001-19

Accept

Setup Start

Revision ID:

Stop

Item Name: Inner Tube and Retainer Bushing

Start Date: 9/16/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 9/30/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/27
mf
10-9-27

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NOTE: Date & initial all entries

Picklist Print

Thursday, September 16, 2010 9:15:27 AM

Page 1

Work Order ID: 62114



Parent Item: PB67-43001-19



Parent Item Name: Inner Tube and Retainer Bushing

Start Date: 9/16/2010

Required Date: 9/30/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

PB67-43001-287

Manufactured

No

100

Each

1.0000

1

1



Inner Tube Guide, Blade Positioner

10-09-24

Location

Loc Qty

Loc Code

ST439

1

24015

1

1

PB67-43001-295

Manufactured

No

100

Each

0.0000

1

1



Extension Tube, Blade Positioner

10-09-24 362115 (1)

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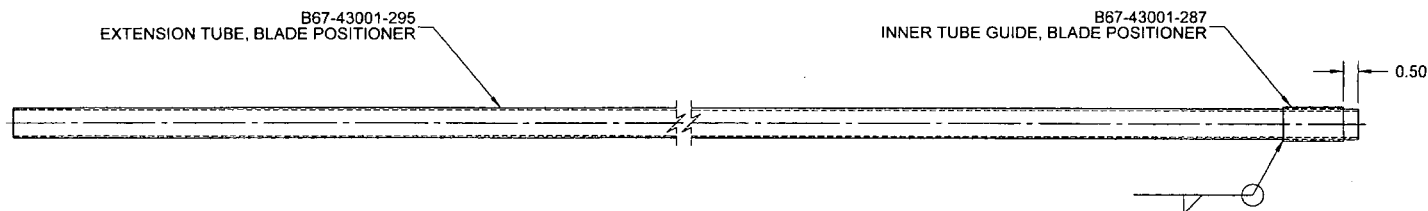
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NOTE: Date & initial all entries

| ITEM | QTY .19 | P/N | DESCRIPTION |
|------|------------|---------------|------------------------------------|
| 1 | X | B67-43001-19 | INNER TUBE AND RETAINER BUSHING |
| 3 | 1 | B67-43001-295 | EXTENSION TUBE, BLADE POSITIONER |
| 4 | 1 | B67-43001-287 | INNER TUBE GUIDE, BLADE POSITIONER |



B67-43001-19 INNER TUBE AND RETAINER BUSHING

RELEASED
2009-09-24

| | | | | |
|------------|---|--|--------------|----------|
| C | REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 13 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011. | | MB | 09.06.25 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | RW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | | | | |
| CHECKED | AS | DRAWING NO. | REV. | |
| MFG. APPR. | | B67-43001-19 | SHEET 1 OF 1 | |
| APPROVED | MM | TITLE | SCALE | |
| DE APPR. | N/A | INNER TUBE AND RETAINER BUSHING | NTS | |
| DATE | 09.06.25 | COPYRIGHT © 1995 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | | |

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.21 lbs
 - 8) WELDING: PER QSI 004

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